



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4060-1

Job Sheet 177811



Part No: D4060-1

Job Qty: 20 ea

Part Name: Ski Clamp, Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/25/18	0.00	0.00	Start Up Waterjet		18/05/20
100	Waterjet	20 pcs		5/25/18	0.00	1.33	Waterjet1		18/05/20
120	QC	20 pcs		5/25/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		5/25/18	0.01	1.04	Brake NC 1		9-88
140	QC	20 pcs		5/25/18	0.00	0.00	QC5		DAS JUN 07 2018
150	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging3		JUN 08 2018
160	QC21-SA	20 Ea		5/25/18	0.00	0.00	QC21		JUN 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	1.7000 sf (.085 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	2	9	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Ski Clamp, Top	0.328Inches ± 0.010	0.338 0.318		
3	Ski Clamp, Top	0.375Inches ± 0.010	0.385 0.365		
4	Ski Clamp, Top	0.750Inches ± 0.030	0.780 0.720		
5	Ski Clamp, Top	1.000Inches ± 0.030	1.030 0.970		
6	Ski Clamp, Top	8.922Inches ± 0.010	8.932 8.912		
7	Ski Clamp, Top	9.790Inches ± 0.030	9.820 9.760		



Container No: S072745



Part: D4060-1

Job No: 177811

Serial No/Batch: S072745

Revision:

Inspector:

Dart Aerospace Ltd.

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CANADA

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Date: 05/20/18